

# BI - Belt Drive - Large Up Blast Utility Set - 1 of 2

BELT DRIVE - LARGE UP BLAST UTILITY SET - PART INFORMATION								
Item #	Description Of Part	Material	24 - 24HP BD	#	30 - 30HP BD	#	36 - 36HP BD	#
1	Access Door	16 GA Galvanized	USBI15MACCESSDF	1	USBI15GACCESSDF	1	USBI15GACCESSDF	1
2	Bearing Location Plate	12 GA Galvanized	USBI124BDBEARLOC	2	USBI13036BDBEARLOC	2	USBI13036BDBEARLOC	2
3	Bearing Support Stiffener	12 GA Galvanized	USBI124BESUPSTIF	1	USBI130BESUPSTIF	1	USBI136BESUPSTIF	1
3	Bearing Support Stiffener	13 GA Galvanized	USBI124BESUPSTIFB	1	N/A			
4	Bearing Support	12 GA Galvanized	USBI124BEARSUP	1	USBI130BEARSUP	1	USBI136BEARSUP	1
5	Bearing Plate	14 GA Galvanized	USBI124BEARPLT	1	USBI130BEARPLT	1	USBI136BEARPLT	1
6	Bottom Scroll Plate	20 GA Galvanized	USBI124BOTSCROLL	1	USBI130BOTSCROLL	1	USBI136BOTSCROLL	1
7	Discharge Cover	20 GA Galvanized	USBI124DISCOVER	2	USBI130DISCOVER	2	USBI136DISCOVER	2
8	Discharge Cover Extension	20 GA Galvanized	USBI124EXTEN	2	USBI130EXTEN	2	USBI136EXTEN	2
9	Discharge Screen	20 GA Galvanized	USBI124SCREEN	1	USBI130SCREEN	1	USBI136SCREEN	1
10	Inlet Ring	10 GA Aluminized	USBI124INRING	1	USBI130INRING	1	USBI136INRING	1
11	Inlet Support Ring	14 GA Galvanized	N/A		USBI130INSUP	1	USBI136INSUP	1
12	Inside Support	12 GA Galvanized	USBI124INSUPPLT	1	USBI130INSUPPLT	1	USBI136INSUPPLT	1
13	Motor Cover Right Side	20 GA Galvanized	USBI124MTCOVRTSID	1	USBI130MTCOVRTSID	1	USBI136MTCOVRTSID	1
14	Motor Cover Left Side	20 GA Galvanized	USBI124MTCOVLTSID	1	USBI130MTCOVLTSID	1	USBI136MTCOVLTSID	1
15	Motor Cover Front	20 GA Galvanized	USBI124MTCOVTOPFRT	1	USBI130MTCOVTOPFRT	1	USBI136MTCOVTOPFRT	1
16	Motor Cover Bottom	20 GA Galvanized	USBI124MTCOVBOT	1	USBI130MTCOVBOT	1	USBI136MTCOVBOT	1
17	Motor Cover Top	20 GA Galvanized	USBI124MTCOVTOP	1	USBI130MTCOVTOP	1	USBI136MTCOVTOP	1
18	Motor Cover Removable Front Panel	20 GA Galvanized	USBI124REMCOVFRT	1	USBI130REMCOVFRT	1	USBI136REMCOVFRT	1
19	Motor Plate	10 GA Galvanized	USBI12430MTPLT	1	USBI12430MTPLT	1	USBI136MTPLT	1
20	Motor Plate Stiffener	10 GA Galvanized	USBI12430MTRSTIF	1	USBI12430MTRSTIF	1	USBI136MTRSTIF	2
21	Motor Pivot Plate Back	10 GA Galvanized	USBI12430MTRPIVPLT	1	USBI12430MTRPIVPLT	1	USBI136MTRPIVPLT	1
22	Motor Pivot Plate	10 GA Galvanized	USBI12430BDPIVPLT	1	USBI12430BDPIVPLT	1	USBI136BDPIVPLT	1
23	Motor End Cap	12 GA Galvanized	USBI12430MPEC	3	USBI12430MPEC	3	USBI136MPEC	3
24	Motor Pivot Plate Front	12 GA Galvanized	USBI12430MPPIV	1	USBI12430MPPIV	1	USBI136MPPIV	1
25	Motor Plate Left Side	12 GA Galvanized	USBI124MPSIDEL	1	USBI130MPSIDEL	1	USBI136MPSIDEL	1
26	Motor Plate Right Side	12 GA Galvanized	USBI124MPSIDER	1	USBI130MPSIDER	1	USBI136MPSIDER	1
27	Side Support Rails	12 GA Galvanized	USBI124SIDERAIL	2	USBI130SIDERAIL	2	USBI136SIDERAIL	1
28	Spun Inlet	1100-D Alum	(.080)F5020024USBI	1	(.080)F5020030M	1	(.080)F5020036M	1
29	Top Support Plate BD	12 GA Galvanized	USBI124BDTOPSUPPLT	1	USBI130BDTOPSUPPLT	1	USBI136BDTOPSUPPLT	1
30	Top Scroll	20 GA Galvanized	USBI124TOPSCROLL	1	USBI130TOPSCROLL	1	USBI136TOPSCROLL	1
31	Vertical Front Support	14 GA Galvanized	USBI124VERTFRTSUP	1	USBI130FRONTSUP	1	USBI136FRONTSUP	1
32	Vertical Back Support BD	14 GA Galvanized	USBI124VRTBCKSUPBD	1	USBI130VRTBCKSUPBD	1	USBI136VRTBCKSUPBD	1
33	Wrapper	20 GA Galvanized	USBI124WRAPPER	1	USBI130WRAPPER	1	USBI136WRAPPER	1
34	Shaft	1045 Cold Drawn Steel	F2180024USBI	1	F2180030USBI	1	F2180030USBIHP	1
35	Shaft HP	1045 Cold Drawn Steel	F2180024USBIHP	1	F2180030USBIHP	1	F2180036USBIHP	1
36	Wheel	See Assembly Detail	F8010024USBI BD	1	F8010030USBI BD	1	F8010036USBI BD	1
37	Wheel HP	See Assembly Detail	F8010024USBI BDHP	1	F8010030USBI BDHP	1	F8010036USBI BDHP	1
38	AH Pillow Block Bearings	Steel	UCP207-23-AH	2	UCP210-31-AH	2	UCP210-31-AH	2

# BI - Belt Drive - Large Up Blast Utility Set - 2 of 2

